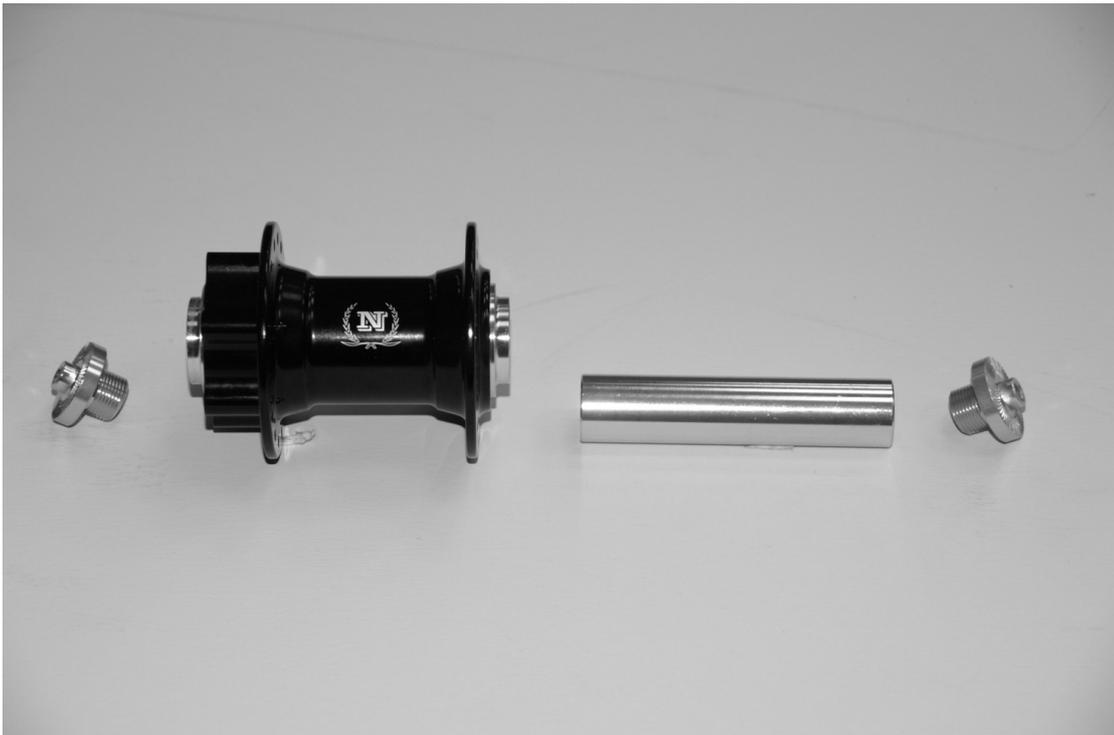


INSTRUCTION
BEARINGS DISASSEMBLE
NOVATEC D661SB, D881SB, D991SB, DH41SB, DH61SB



“Tools 661” for bearing disassembly.





1. Un-tighten side cap and remove tube



2. Hub without side cap and tube



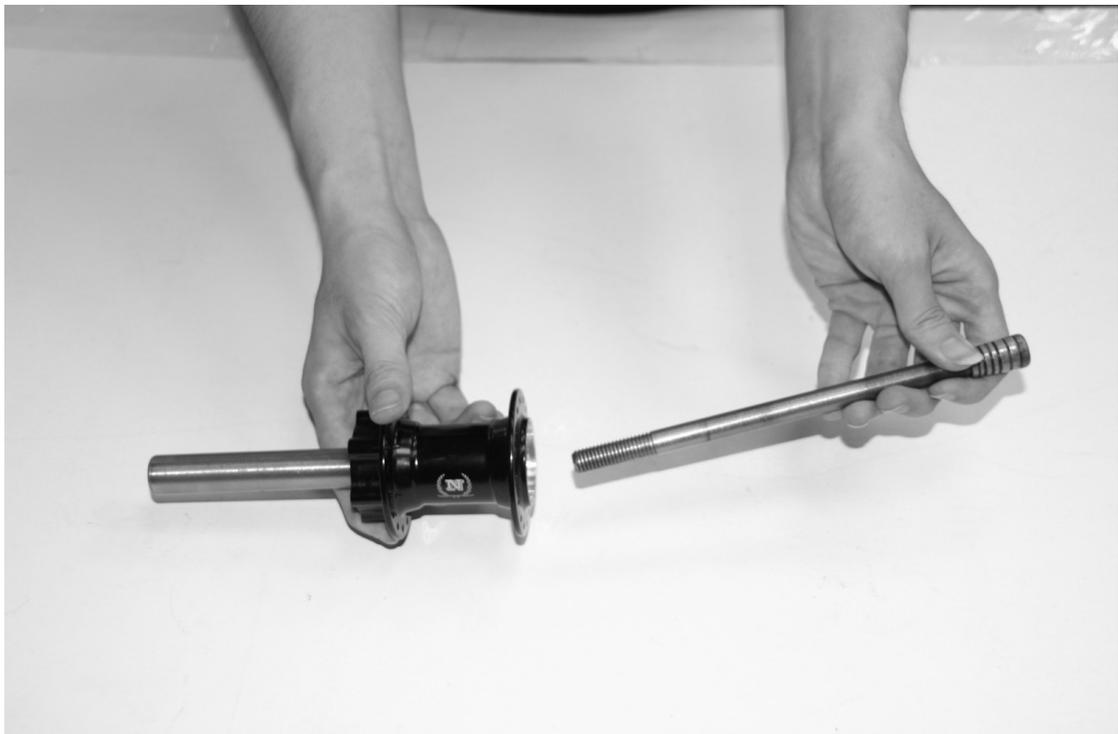
3. Use any tube to take out end cap with rubber O-ring.



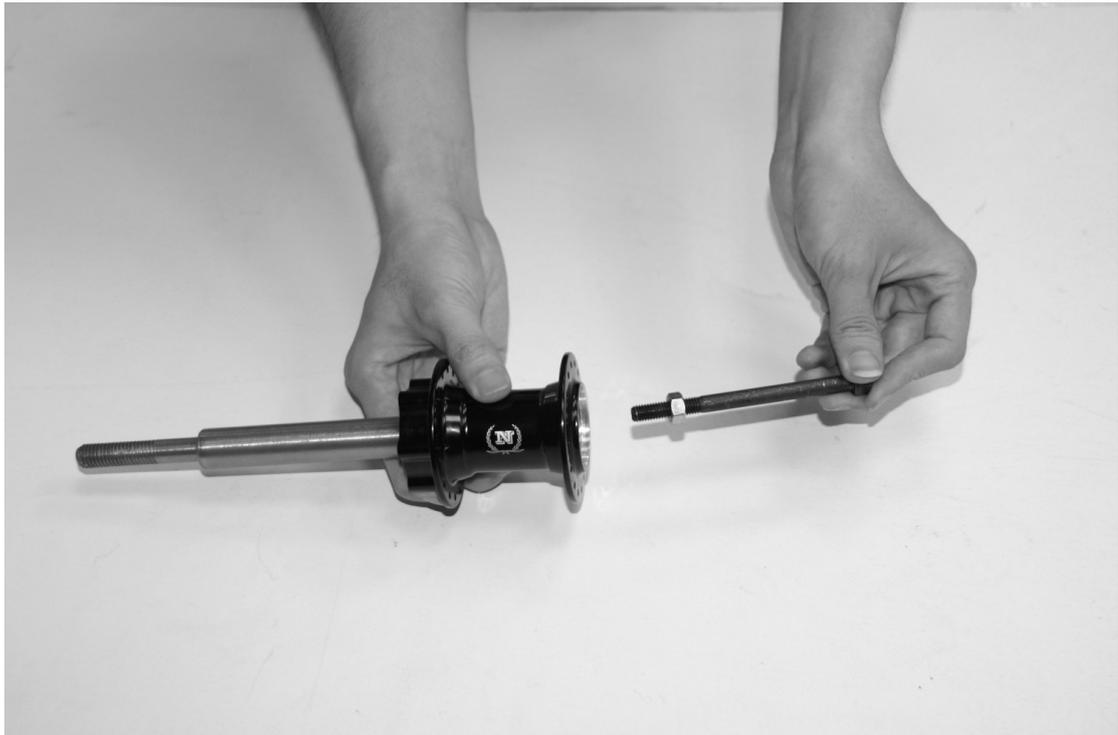
4. Put Expander Tube into the hub.



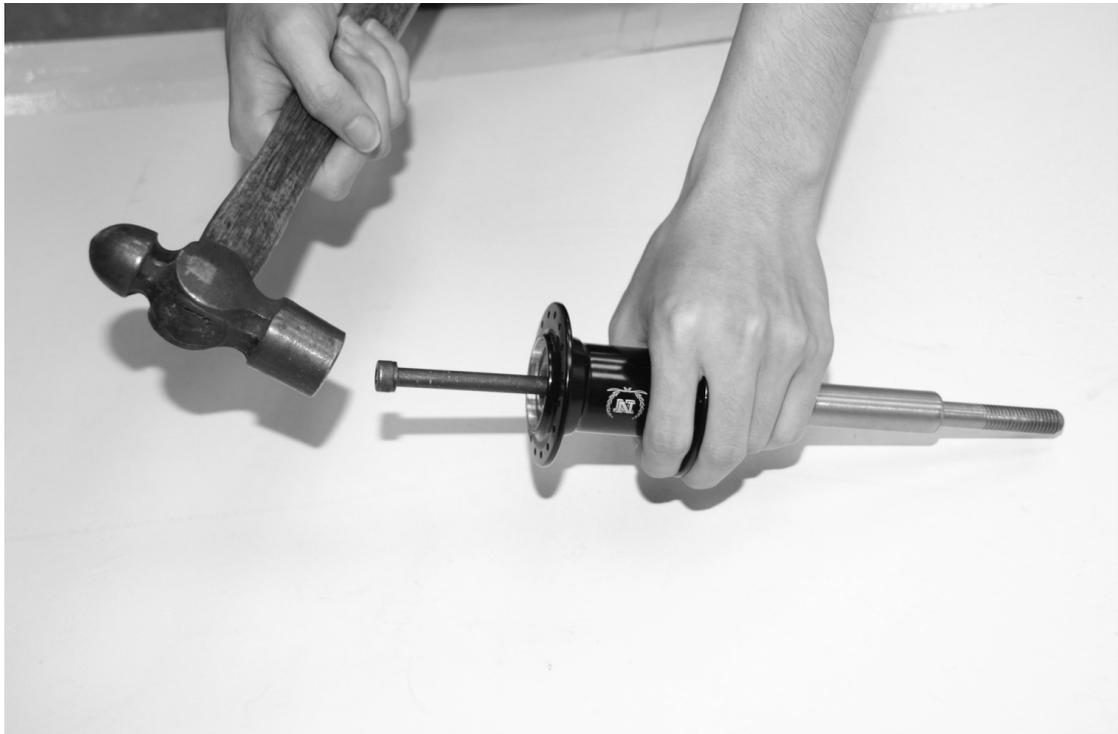
5. Fasten the Expander Tube into hub.



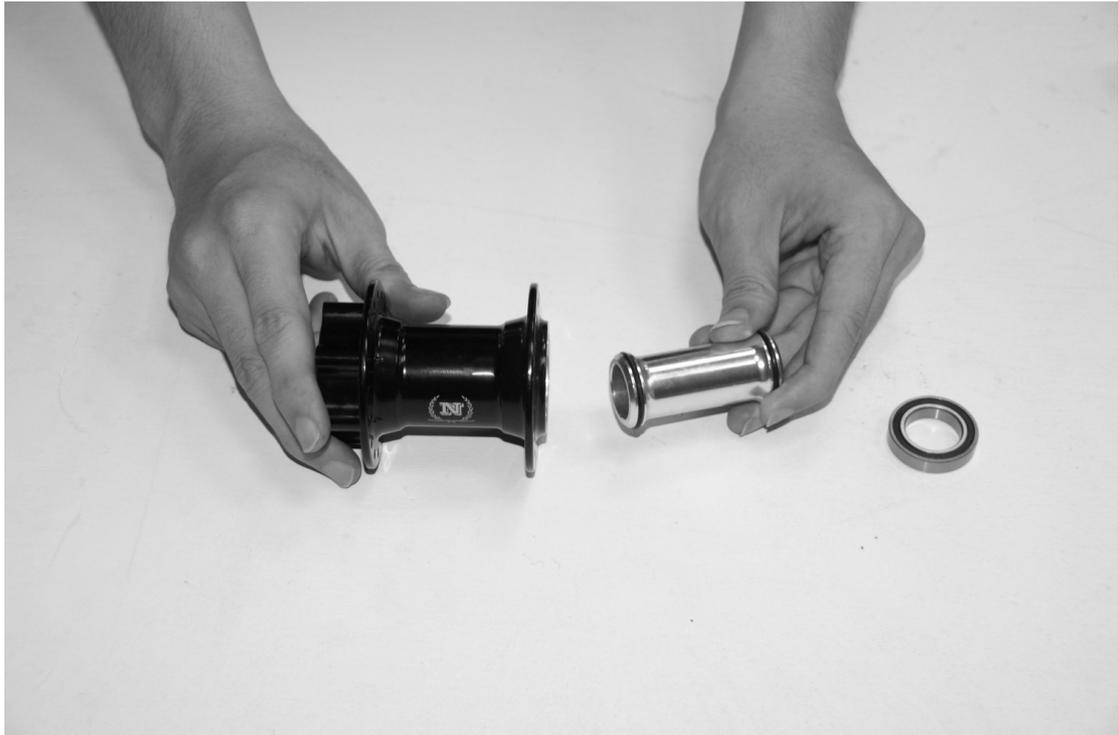
6. Put Expander to prop up Expander Tube inside.



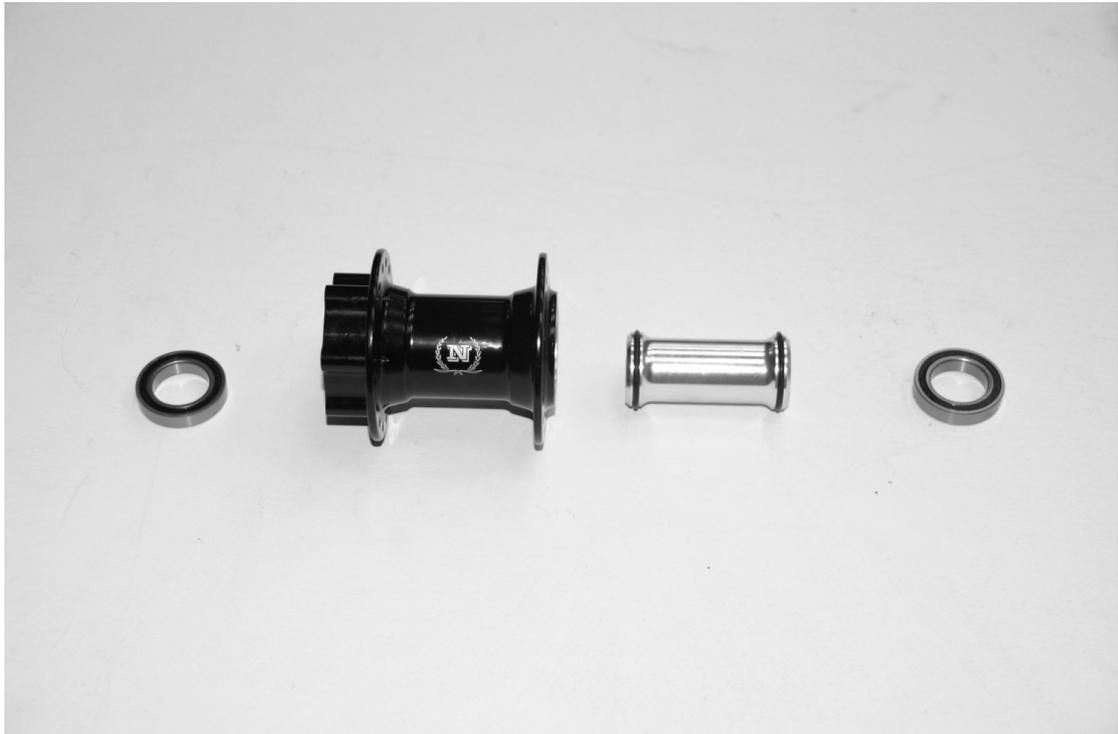
7. Tight the hub by the Bolt Tool.



8. Use hammer to tap up the tool with sealed bearing.



9. Take out the inner tube and sealed bearing



10. The hub after disassemble.